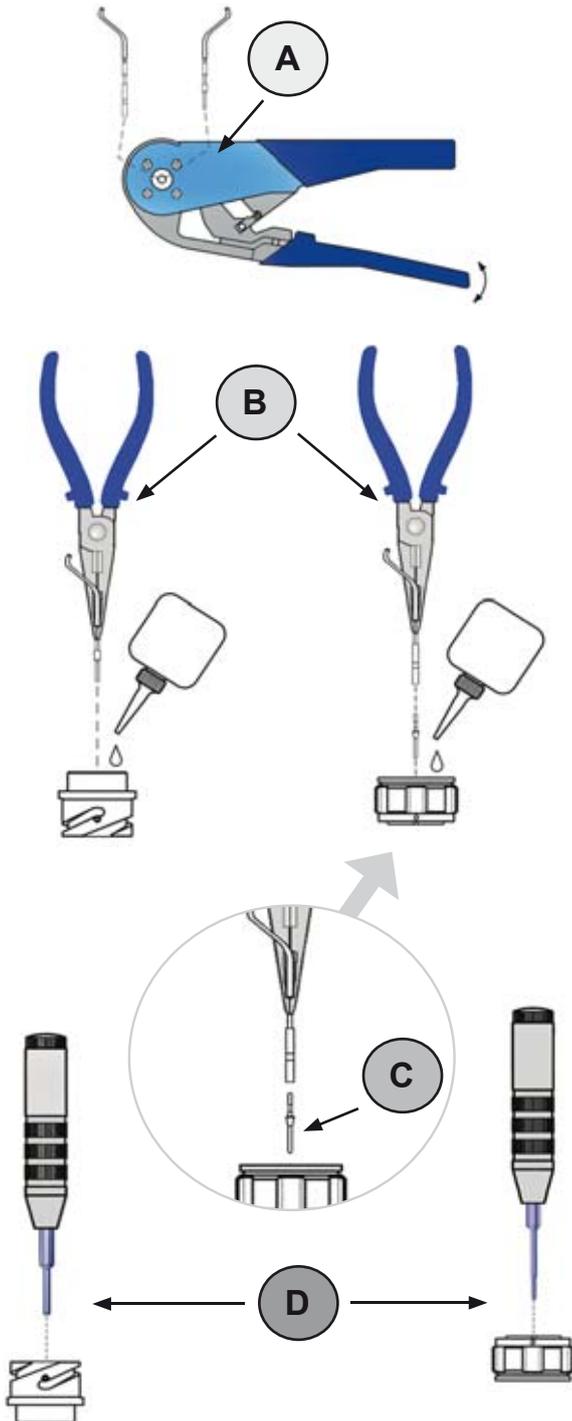


# TOOLS & CRIMPING INSTRUCTIONS

For 12-16-18-20 contact size

- Strip the wire.
- Assemble the universal positioner on the crimp tool frame (see pic. A)
- Raise and rotate the wire gauge selection knob on the tool frame, to select the correct crimping dimension.
- Place the contact (mating end first) into the crimp tool.
- Insert the stripped wire into the hollow end of the contact. Close the crimp tool arms completely and release.
- For ease of insertion is it beneficial to lubricate insert cavities with the recommended lubricant, like isopropyl alcohol. **DO NOT USE ALTERNATIVE GREASES OR OILS** wich could damage the insert and slip out the pin.

- Insert the wired contact from the rear of the connector as shown below, using the insertion tool (see pic. B).
- When inserting socket contacts, it is recommended to use the guide pin (FEMALE CONTACTS ONLY see pic. C). Remove the guide pin from the inserted contact and use it for the next contact.
- Apply a slow, even pressure until the contact snaps into position.
- Only use the recommended removal tool (pic. D) to remove the contact or to adjust its position in the cavity. Use of other tools could damage the contact or insert.



## UNIVERSAL POSITIONER



Part. N. SVKTOR-U

## CRIMP TOOL



Part. N. SVKTCRIMP

## INSERTING TOOL



Part. N. SVKTINS12 - SVKTINS16 - SVKTINS18/20

## INSERTING GUIDE PIN FEMALE ONLY



Part. N. SVKT20GP-18GP-16GP-12GP- 59GP  
For the correct insertion follow the guide line pag. 31

## REMOVAL TOOL



Part. N. SVKTESTR12/16-18-20