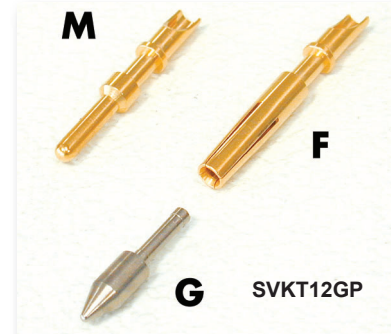


EXAMPLE INSERTION SOLDER CONTACTS SSX 19 CONNECTORS

1. For ease of insertion it is beneficial to lubricate insert cavities with the recommended lubricant, like isopropyl alcohol. **DO NOT USE ALTERNATIVE GREASES OR OILS** which could damage the insert and slip out the pin.
2. Insert the male contact (M) from the rear of the connector as shown below, using the clamp insertion tool (B). Apply a slow, even pressure until the contact snaps into position (see pic 1).
3. When inserting socket contacts (F), it is recommended that a guide pin (G) be used (FEMALE CONTACTS ONLY). Apply a slow, even pressure until the contact snaps into position, remove the guide pin from the inserted contact and use it for the next contact (see pic 2, 3, 4, 5)

INSERTING TOOL**1****2****3****4****5**